

### Abstract

In a clamping table (1) for workpieces (8) in a machine tool, which includes a plurality of mutually juxtaposed clamping elements (3) which each have a respective telescopic tube unit (10) with a top-end suction plate (11), wherein the concentric tubes (13, 14) of the telescopic tube unit (10) are displaceable relative to each other by a positioning drive (12), the positioning drive (12) is arranged coaxially with respect to the telescopic tube unit (10) and either is releasably coupled to the displaceable telescopic tube (13) by means of a positively locking plug coupling (21, 25) or is permanently coupled to the displaceable telescopic tube (13) and is connected electrically to a power supply (53) by means of a releasable plug connection (50, 52).

(Figure 2)